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# Harvesting and Storage of Forages

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work that is supported by  
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Narrated by  
of  
For Constance Carlson, S.  
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# Introduction



# Harvesting and Storage of Forages

- I. What is Hay?
- II. Cutting and Drying
- III. Raking
- IV. Baling
- V. Transport
- VI. Storage
- VII. Moisture Content





# What Is Hay?

- Forage stored in air
- Low moisture (>20%)
- Sun-dried
- Packaged

# Goals of Haymaking

- Minimize field losses
- Minimize storage losses

Alfalfa hay that is rained-on during drying and has suffered loss of both forage quality and yield.

A photograph showing a blue mechanical alfalfa leaf shattering machine in operation. The machine is positioned in a field, and a large, dense stream of green alfalfa leaves is being discharged from its chute into a red wooden trailer on the left. The trailer has several horizontal wooden slats and is partially filled with alfalfa. The background shows a grassy field under a clear sky. The text "Alfalfa Leaf Shattering" is overlaid in the top right corner in a dark red font.

# Alfalfa Leaf Shattering

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# Cutting Standing Forage





# Windrows

- Will dry on top
- Need raking so underside will dry

# Wide Swath

Exposes  
more of  
forage to sun  
and wind





# Forage Drying

- Forage moisture content changes from ~80% uncut and drying to <20%
- Moisture loss depends on sun's energy; aided by wind, low humidity
- Typically takes 2-4 days

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# Wheel Rake



# Side Bar Rake





# Rotary Rake



# Windrow Inverter



# Harvesting and Storage of Forages

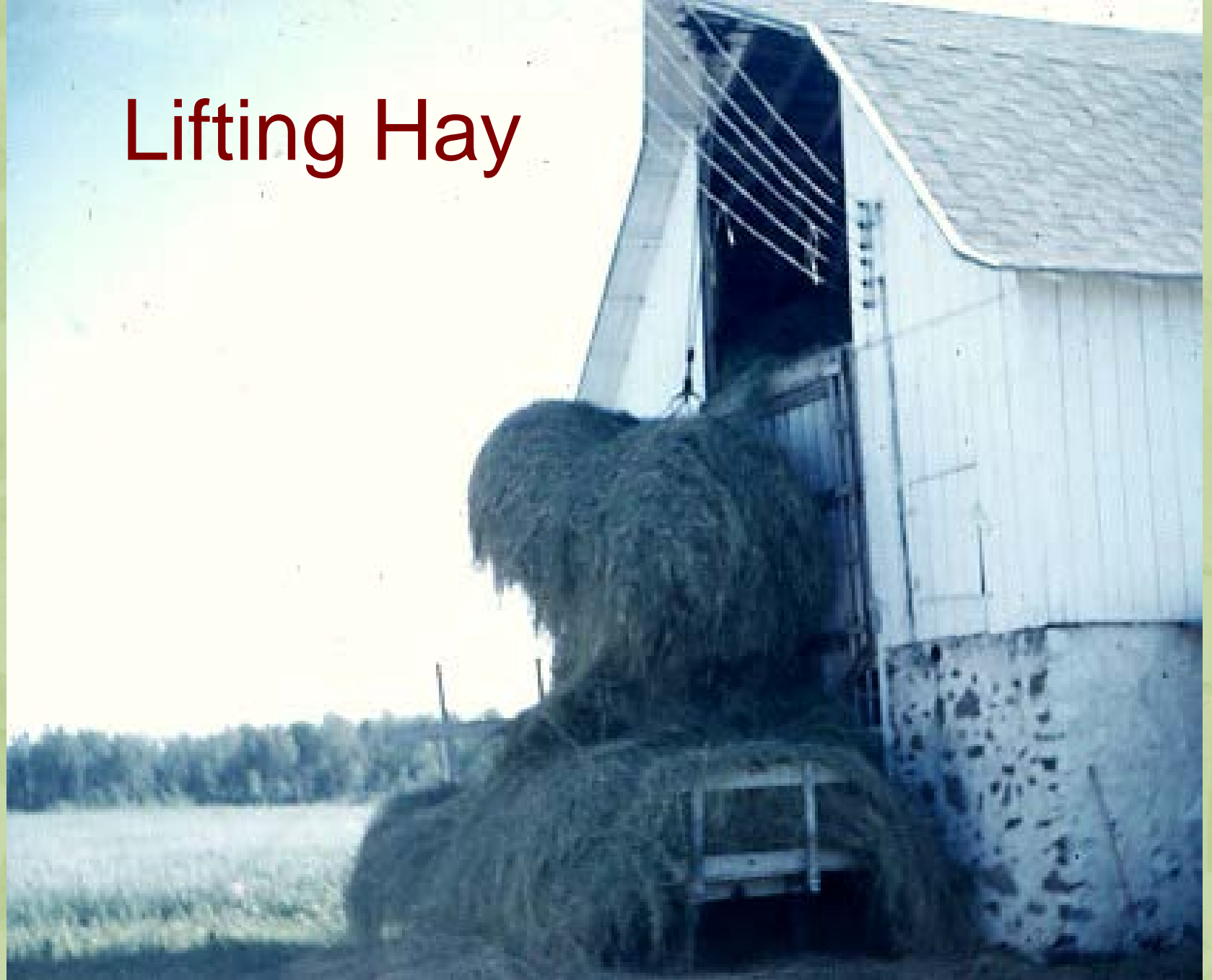
- I. What is Hay?
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# Hay Wagon



# Lifting Hay





# Hay Lifter



# Bale Types and Weights



Small Squares

40 lb to 100 lb

Med. Squares

450 lb to 800 lb

Large Squares

800 lb to 1000 lb

Med to Lg Round

550 lb to 2000 lb

# Bale Packaging





# Older Square Baler



# Bale Thrower



# Large Square Baler



# Large Round Baler



# Large Round Baler



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# Large Round Bale Pickup



# Large Round Bale Transport



# Large Rectangular Bale Pickup

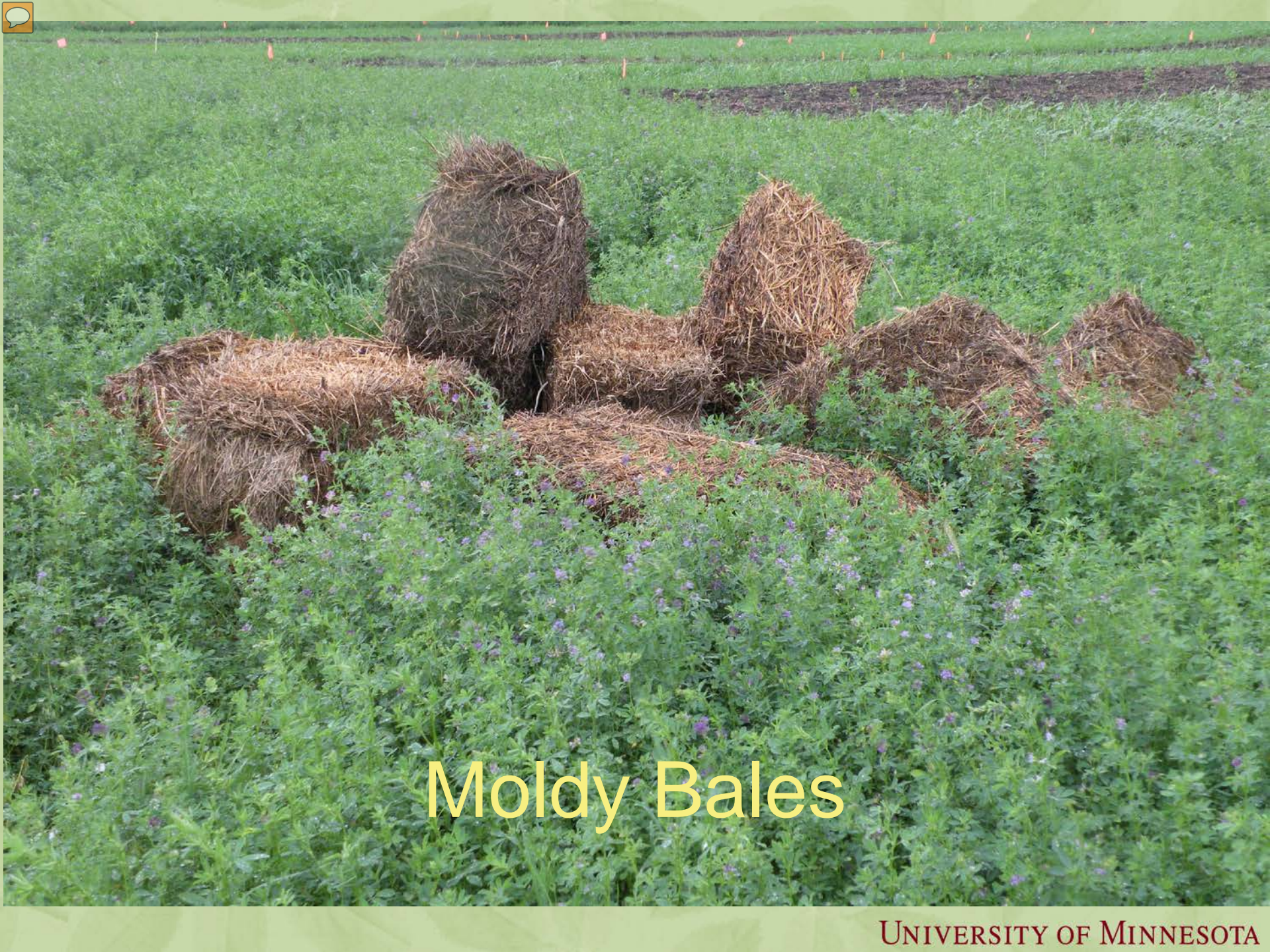




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# Moldy Bales

# Round Bales in Field



# Outside Storage





# Following Spring

# Store in Well-Drained Spot



Sync title to second sentence

# Storage on Pallets or Gravel



# Plastic Covering





# Plastic Wrapping



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# Improper Moisture

> 20%: risk of mold growth

< 15%: excess field loss due to  
leaf shattering



# Moldy alfalfa hay



**Heat damaged alfalfa hay**



# Why Incorrect Moisture Occurs

- Measurement technique
- Variation in the field
- Fear of rain



# Hay Moisture

- Determined in the field by farmer
  - Subjective: feel, smell
  - Electronic
  - Drying a subsample





# Conclusions

- Haymaking challenges:
  - Minimize field losses
  - Minimize storage losses
- Make hay while the sun shines!



# REFERENCES and RESOURCES

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